

Serial No. 10/521,389
Atty. Doc. No. 2002P08101WOUS

In the Claims:

Please amend the claims as shown.

1.-15. (cancelled)

16. (currently amended) An enclosure for housing a device, comprising:

a first enclosure base body and a second enclosure base body which, together, contain the device, with:

the first enclosure base body comprising made of a first base body component formed of a relatively hard material and a second base body component formed of relatively soft material and formed against the hard base material, the first enclosure base body component comprising a first edge flange positioned along an outer periphery thereof and configured to extend toward into the second enclosure base body; and

the second enclosure base body made of a second base material, the second enclosure base body comprising a second edge along an outer periphery thereof, including a first recess for receiving the first edge flange, wherein the first enclosure base body and the second enclosure base body butt against one another along the first edge flange and the first recess; and

wherein portions of the second base body component are spaced apart from the first edge flange by a recess defined along the first edge with the portions of the second base body component providing a sealing first flange configured to make contact with when positioned in the recess provides a seal that contacts the second edge, said sealing edge first flange made of an elastically deformable material.

17. (currently amended) The enclosure according to Claim 16, wherein one of the first enclosure base body component and the second enclosure base body comprises a second edge-flange positioned along an outer periphery thereof and configured to extend into a second recess formed along the outer periphery of the other enclosure base body.

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18. (currently amended) The enclosure according to Claim 17, wherein one of the first enclosure base body component and the second enclosure base body comprises a third-edge flange positioned between the first and second-edge flanges and configured to extend into a third recess formed along the outer periphery of the other one of the first enclosure base body component and the second enclosure base body.

19. (previously presented) The enclosure according to Claim 16, wherein, when the first enclosure base body and the second enclosure base body butt against one another, a labyrinth seal is formed by multiple flanges each extending from one enclosure base body into a recess in the other enclosure base body.

20. (cancelled)

21. (cancelled)

22. (previously presented) The enclosure according to Claim 17, wherein, when the first enclosure base body and the second enclosure base body butt against one another, the second edge flange is positioned interior to the first edge flange and the second edge flange is formed of a harder material than the first edge flange.

23. (cancelled)

24. (previously presented) The enclosure according to Claim 17, wherein the first enclosure base body is made from a hard plastic and the second edge flange is made from a plastic softer than the hard plastic.

25. (previously presented) The enclosure according to Claim 24, wherein the first enclosure base body and the second edge flange are made using a two-color or two-component injection molding method.

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26. (previously presented) The enclosure according to Claim 16, wherein the first edge flange comprises a thermoplastic elastomer.

27. (previously presented) The enclosure according to Claim 16, wherein the first base material comprises a thermoplastic material.

28. (previously presented) The enclosure according to Claim 16, wherein the first edge flange comprises a material having a Shore hardness between 50 and 60.

29. (previously presented) The enclosure according to Claim 16, configured for accommodating electrical, electronic, or mechanical components.

30. (previously presented) The enclosure according to Claim 16, configured as a housing for a mobile telecommunication device.

31. (previously presented) The enclosure according to Claim 16, further comprising:
a third enclosure base body for accommodating an exchangeable electrical power source,
wherein the third enclosure base body butts either against the first enclosure base body or against the second enclosure base body and is sealed to the respective enclosure base body by an edge flange integrally formed in one base body and configured to extend into a recess formed in the other base body.

32. (previously presented) A method for producing a housing part for a mobile telecommunication device, comprising:

injecting a hard component onto a fixed tool;

shaping the hard component by a first countertool moveable in a mold release direction;

injecting a soft component forming an elastic seal onto the hard component; and

shaping the soft component by a second countertool which is moved in the same mold release direction as the first countertool for releasing the mold, wherein the method utilizes a two-color injection molding process and the housing part is formed by the hard component and the seal.

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33. (previously presented) The method according to Claim 32, wherein a rotary platen mold is used, the rotation allowing simultaneous processing of two housing parts, one having the hard component applied and one having the soft component applied.

34. (previously presented) The method according to Claim 32, wherein the soft component is applied to the hard component while the latter is still warm.

35. (currently amended) A housing part, comprising:

a base body having an outer surface and an inner surface opposing one another with the inner surface including an edge perimeter, ~~adapted to contact a mating surface;~~ and
a flange, formed along and spaced apart from the edge perimeter, extending in a direction to press against the mating surface when contact with the mating surface is made,

wherein the flange comprises an elastically deformable material, wherein the base body is made from a hard plastic and the flange is made from a softer plastic compared to the hard plastic, and

wherein the base body and the flange form an integral part and are made by using a two-color injection molding process.